



**Roto Smeets**

**data · paper · inspiration**

***Presses***

## Gravure

	Maximum reel width	Minimum reel width	U4	Minimum circumference	Maximum circumference	U6	Minimum circumference	Maximum circumference	U8	Minimum circumference	Maximum circumference	Number of folders (single or double width)	Former folders	Second fold	Third fold	Max. number of ribbons	Deliveries	stitching	Glueing	Perforation along the grain	Perforation square on the grain	Pile stacker	Print reel delivery
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### Roto Smeets Deventer

Pers 23	3680	1900	yes	840	980	yes	900	1470	yes	1200	1600	1 (dw)	no	yes	no	16	4	yes	no	no	no	yes	yes
Pers 22	3680	1900	yes	840	980	yes	900	1470	yes	1200	1600	1 (dw)	no	yes	no	14	4	yes	no	no	no	yes	yes
Pers 21	3080	1360	yes	800	1160	yes	900	1530	yes	1200	1530	1 (dw)	2	yes	no	12	4	yes	yes	no	no	no	yes
Pers 20	3080	1520	yes	800	1020	yes	1125	1530	no	-	-	1 (dw)	no	yes	no	12	4	yes	no	no	no	yes	yes

### Roto Smeets Etten

Pers 9	3080	1200	yes	800	1000	yes	900	1500	yes	1200	1500	1 (dw)	no	yes	no	12	2	yes	no	yes	no	yes	yes
Pers 8	3080	1200	yes	800	1020	yes	1170	1530	no	-	-	1 (sw)	no	yes	no	11	2	yes	no	no	no	yes	yes
Pers 7	1960	800	yes	840	1260	yes	1280	1374	no	-	-	1 (sw)	1	yes	no	8	2	yes	yes	no	no	yes	yes

**Web-offset**

	Page size					Printing Units					Folding options							Glueing/ stitching		Perforating			Other								
	revolutions/hour	short-/ long grain	reel width maximum	reel width minimum	number of pages per web	number of pages maximum	deliveries	cylinder circumference	cut off in mm	number of per revolution	maximum print area	maximum webwidth	plough folder	former folder	twin folder	tandem folder	first crossfold	double parallel	delta fold	delta fold + third fold	third fold	collect production	glueing	stitching	perforating in the fold	perforating along the grain	cross/pattern perforating	ECO Finish	Sheeter	5th color	
<b>Roto Smeets Weert</b>																															
711	60.000	L	960	570	2X8	2X8	2	598	299	2	589	960	x	-	-	x	-	-	-	-	-	-	x / x	-	x	x	x	-			
M600	50.000	L	960	480	16 or 2x8	16 or 2x8	1 or 2	630	630 or 315	1 or 2	612	960	x	x	-	x	x	x	-	-	x	-	x	-	x	x	x	x	630x 540-960	x	
731	75.000	L	1440	520	24	24	1	590	590	1	589	1440	-	x	-	-	x	x	-	-	x	-	x	-	x	-	-	-			
741	90.000	L	1440	520	-	2X24	2	590	295	2	589	1440	-	-	-	x	-	-	-	-	-	-	x	-	x	-	-	-			
751	85.000	L	1460	500	-	2x24	2	590	295	2	587	1460	-	-	-	x	-	-	-	-	-	-	x	-	x	-	-	-			
761	45.000	L	2060	860	72	72	2	1190	595	1 or 2	589	2060	-	x	-	x	-	-	-	-	x	-	x	x	x	-	-	-			
<b>Senefelder Misset Doetinchem</b>																															
Polyman 2	45.000	L	960	350	16	16	1	630	630	1	618	960	-	x	-	-	x	x	x	x	x	-	-	-	x	-	-	-			
Rotoman N1	50.000	L	960	350	16	N1+N2 =32	1	630	630	1	618	960	-	x	-	-	x	-	-	-	x	-	x	-	x	x	-	-			
Rotoman N2	50.000	L	960	350	16		1	630	630	1	618	960	-	x	-	-	x	-	-	-	x	-	x	-	x	-	-	-			
Lithoman IV	45.000	L	1980	760	72	72	2	1240	620	2	618	1980	-	-	-	-	X	-	-	-	X	-	x	-	X	-	-	-			

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